

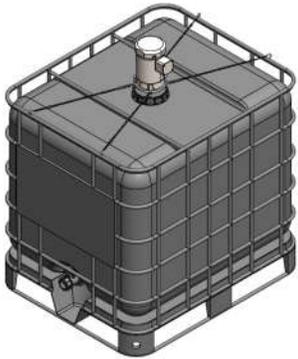
QUICK START GUIDE (QSG)

SERIES: BULK TOTE CAP

MOUNTING INSTRUCTIONS

QSG-107-A

LINK TO HOW TO VIDEOS

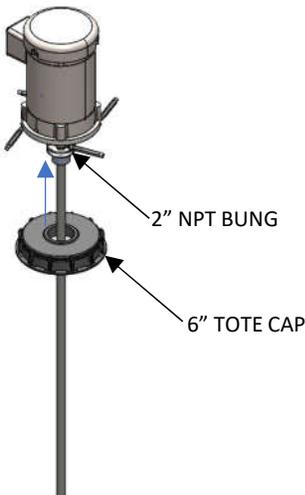


TOTE CAP MOUNT HIGH SPEED LOW TORQUE ELECTRIC DRIVE	TOTE CAP MOUNT HIGH SPEED LOW TORQUE AIR DRIVE	TOTE CAP MOUNT LOW SPEED HIGH TORQUE ELECTRIC DRIVE	TOTE CAP MOUNT LOW SPEED HIGH TORQUE AIR DRIVE
			

1.) REFER TO THE QUICK START GUIDE FOR SHAFT INSTALLATION TO ATTACH THE SHAFT TO THE MIXER DRIVE.



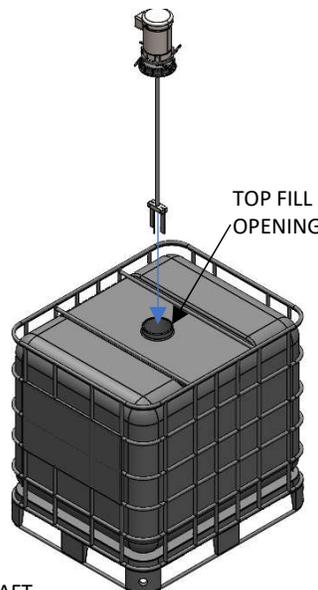
2.) SLIDE THE TOTE CAP UP THE SHAFT AND THREAD THE SUPPLIED TOTE CAP ONTO THE MIXERS 2" NPT BUNG. BE CAREFUL NOT TO CROSS-THREAD.



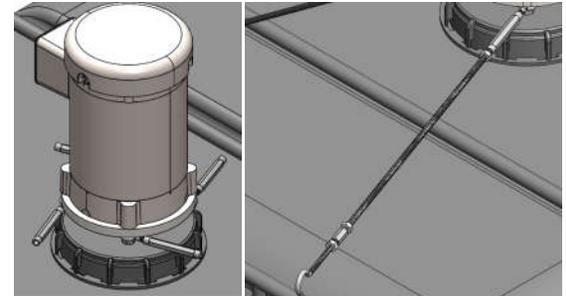
3.) REFER TO THE QUICK START GUIDE FOR IMPELLER INSTALLATION TO ATTACH THE IMPELLER TO THE SHAFT.



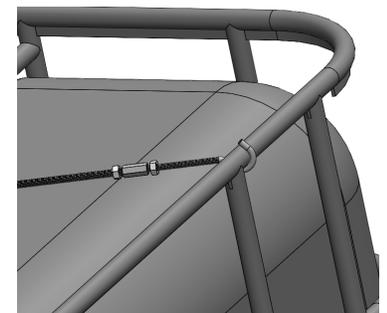
4.) CAREFULLY LIFT THE MIXER OVER THE TOTE'S HOLE, THEN LOWER THE IMPELLER AND SHAFT THROUGH THE HOLE. ONCE THE TOTE CAP MAKES CONTACT WITH THE TOTE, ROTATE THE WHOLE MIXER CLOCKWISE TO THREAD THE TOTE CAP TO THE TOTE.



5.) SWING THE TIE ROD ARMS OUT AND THREAD OTHER END OF THE TIE ROD ONTO IT. REPEAT FOR ALL TIE RODS.



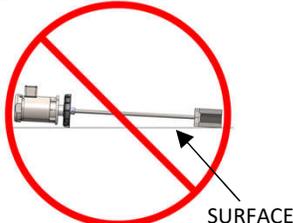
6.) ATTACH HOOK TO TOTE CAGE AND TIGHTEN TIE ROD ASSEMBLY. IDEALLY ATTACH THEM WHERE THE TOP RAIL AND A VERTICAL RAILS MEET. TIGHTEN HEX NUTS TO PREVENT LOOSENING. REPEAT FOR ALL TIE RODS.



TIGHTEN

TIGHTEN

DO NOT LAY MIXER ON SHAFT


CAUTION:

- THE VISCOSITY AND SPECIFIC GRAVITY OF THE FLUID AFFECTS MIXER SIZING AND SPECIFICATIONS

CAUTION

DISCONNECT MIXER FROM POWER SOURCE BEFORE ASSEMBLING, LIFTING, MOVING, OR SERVICING MIXER.